



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200

D5337-011
Job Sheet 180051



Part No: D5337-011

Job Qty: 1 ea

Part Name: Basket Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D5337 REV B, D2690-6 REV B2 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 15.12.21
PA3 DD VERF:JLM IPP REV:C 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Stores/Pkg-1		BEB 18-08-10
100	Packaging	1 pcs	7/13/18	7/13/18	0.00	0.00	Packaging1-5		BEB 18-08-10
110	HandFinish	1 pcs	7/13/18	7/13/18	0.00	0.76	HandFinish4		BEB 18-08-10
120	QC	1 pcs	7/13/18	7/13/18	0.00	0.00	QC5		38 18-08-10
130	Packaging	1 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3-2		9-89 AUG 13 2018
140	QC21-SA	1 Ea	7/13/18	7/13/18	0.00	0.00	QC21		21 9-89 AUG 13 2018

Part Op 110 - MANUFACTURE AND INSTALL LANDYARD CUT AT 9.125" (D2690-6)
Descriptions:

004937

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010 ✓	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	5019014
AN3-13A ✓	Bolt	4 Ea (4 ea)	90-Start up Operation	5038733
AN3-16A ✓	Bolt	2 Ea (2 ea)	90-Start up Operation	5045859-1
AN3-7A ✓	Bolt	2 Ea (2 ea)	90-Start up Operation	5089286
AN310-4 ✓	Nut	5 Ea (5 ea)	90-Start up Operation	5060062-1
AN310C4 ✓	Nut	2 Ea (2 ea)	90-Start up Operation	5065268
AN4-12 ✓	Bolt	5 Ea (5 ea)	90-Start up Operation	5064082
AN5-17A ✓	Bolt	4 Ea (4 ea)	90-Start up Operation	5068080
CBL-1240 ✓	Cable	.7700 ft (.77 ea)	90-Start up Operation	5032661
CBL-460 ✓	Loop Sleeve	2 Ea (2 ea)	90-Start up Operation	5071274
D2535 ✓	Spring	2 Ea (2 ea)	90-Start up Operation	5073832
D2537 ✓	Bushing	2 Ea (2 ea)	90-Start up Operation	5097228
D2690-6 *	Lanyard *	1 Ea (1 ea) *	90-Start up Operation	* 509393 *
D3917-3 ✓	Washer	10 Ea (10 ea)	90-Start up Operation	5075267
D3953-17 ✓	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5067458
D3953-19 ✓	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5057316
D3953-21 ✓	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	5051311
D3953-3 ✓	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5074770
D3953-7 ✓	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	5097232
D3953-9 ✓	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5075339
D3969-7	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	F163272
D5319-175	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5002385

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

D5322-041	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	500558
D5323-1	Bumper	4 Ea (4 ea)	90-Start up Operation	5003912
D5324-1	Drag Bracket	1 Ea (1 ea)	90-Start up Operation	5008686
* D5331-041 ✓	Basket Base Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5096105
* D5336-041 ✓	Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5095994
* D5336-043 ✓	Basket Lid Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5096103
MS17984-C410	Quick Pin Replacement	1 pcs (1 ea)	90-Start up Operation	FM 138336-0
MS20600-AD4W3 ✓	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	5076007-1
MS21042L3 ✓	Nut	8 Ea (8 ea)	90-Start up Operation	5078253
MS21042L5 ✓	Nut	4 Ea (4 ea)	90-Start up Operation	2x5041167/5083541-1x2
MS24665-151 ✓	Cotter Pin	5 Ea (5 ea)	90-Start up Operation	5053951-1
MS24665-300 ✓	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5044188-1
NAS1149C0432R ✓	Washer	2 Ea (2 ea)	90-Start up Operation	5050052-1
NAS1149F0332P ✓	Washer	12 Ea (12 ea)	90-Start up Operation	5071415-1
NAS1149F0432P ✓	Washer	10 Ea (10 ea)	90-Start up Operation	507450500
NAS1149F0563P ✓	Washer	4 Ea (4 ea)	90-Start up Operation	5067901-2
NAS1149FN432P	Washer, #4	4 Ea (4 ea)	90-Start up Operation	55-2 P120326

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	730	0
	AN3-13A	4	32	0
	AN3-16A	2	54	0
	AN3-7A	2	59	0
	AN310-4	5	187	0
	AN310C4	2	107	0
	AN4-12	5	137	0
	AN5-17A	4	184	0
	CBL-1240	1	295	0
	CBL-460	2	273	0
	D2535	2	56	0
	D2537	2	12	0
	D2690-6	1	28	0
	D3917-3	10	99	0
	D3953-17	2	67	0
	D3953-19	1	40	0
	D3953-21	1	32	0
	D3953-3	2	18	0
	D3953-7	2	14	0
	D3953-9	2	49	0
	D3969-7	1	5	0
	D5319-175	1	7	0
	D5322-041	1	1	0
	D5323-1	4	20	0
	D5324-1	1	7	0
	D5331-041	1	0	0
	D5336-041	1	0	0
	D5336-043	1	0	0
	MS17984-C410	1	9	0
	MS20600-AD4W3	4	293	0
	MS21042L3	8	1,305	0
	MS21042L5	4	928	0
	MS24665-151	5	344	0
	MS24665-300	2	70	0
	NAS1149C0432R	2	1,859	0
	NAS1149F0332P	12	1,702	0
	NAS1149F0432P	10	2,821	0
	NAS1149F0563P	4	646	0
	NAS1149FN432P	4	142	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																															
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Date : _____	Step #: _____			Container No: S100869 Part: D5337 - 011 Job No: 180051 Serial No/Batch: S100869 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 08/10/18																																															
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